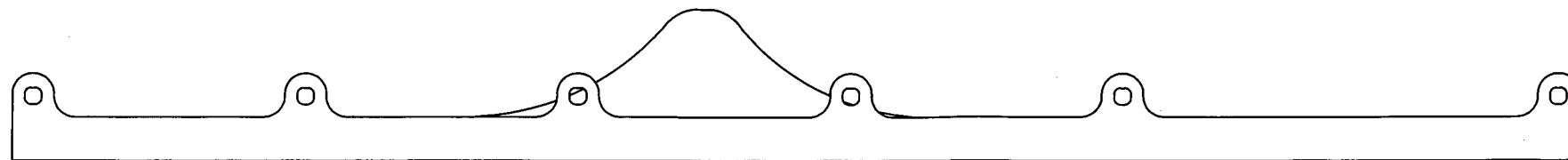
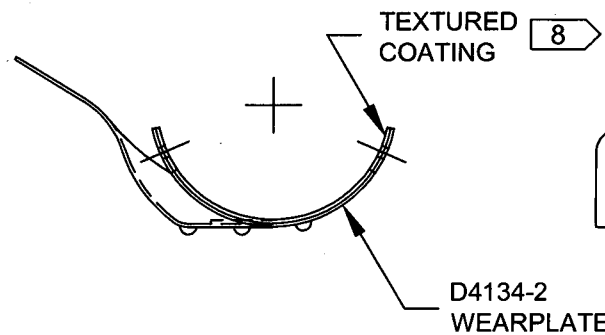
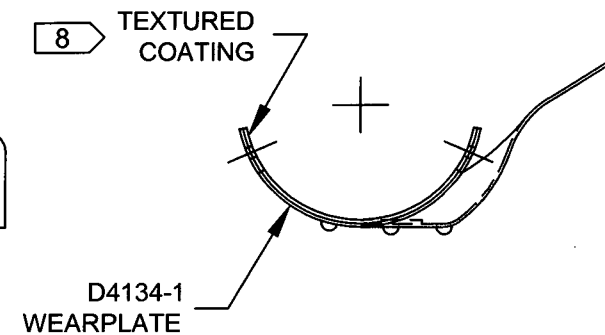


QTY -041	QTY -042	PART NUMBER	DESCRIPTION
X		D4134-041	WEARPLATE, LH AFT
	X	D4134-042	WEARPLATE, RH AFT
1		D4134-1	WEARPLATE
	1	D4134-2	WEARPLATE
A/R	A/R	TEXTURED COATING	SEALANT



D4134-041 WEARPLATE, LH AFT



D4134-042 WEARPLATE, RH AFT

RELEASED

2014 NOV 24 *qp*

ECN 14-628

NOTES:

- 1) MATERIAL: N/A
- 2) FINISH: N/A
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: N/A
- 6) IDENTIFICATION: DART P/N "D4134-xxx" PER QSI 044 6.1 ON INSIDE SURFACE
- 7) WEIGHT: -041/-042 = 2.2 lbs
- 8) COAT ENTIRE TOP (CONCAVE) SURFACE WITH TEXTURED COATING, 0.020-0.040 THICK, PER DART QSI 005 4.9



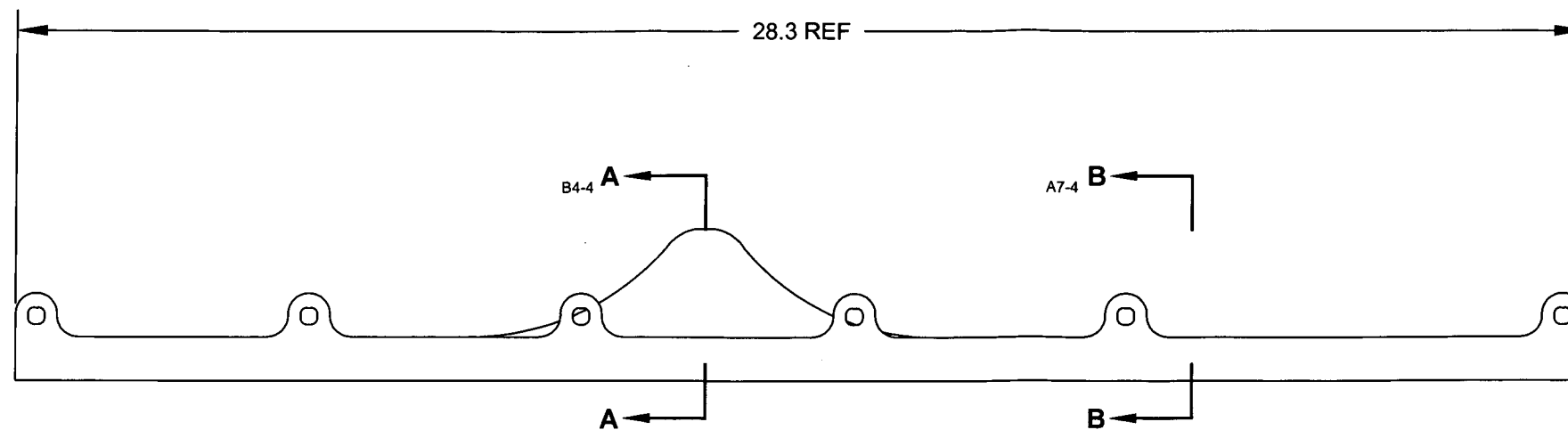
C	REMOVE D4134-3 FROM D4134-041/-042 (ZN D8-1). REMOVE POWDER COAT (A8-2, A8-3) TEXTURED COATING WAS D4134-3 (BOM TABLE) TOLERANCE OF DRAIN HOLE DIMENSION (ZN C3-5)	AK	14.08.07
B	SLOTS ENLARGED: 0.450 WAS 0.300 (ZN B6-5), 0.49 WAS 0.34 (B6-6); 5.85 WAS 1.92 (D3-6)	CP	10.09.15
A	NEW ISSUE	CP	10.06.15
REV.	DESCRIPTION	BY	DATE
DESIGN	<i>qp</i>	DART AEROSPACE USA, INC KENT, WA	
DRAWN	AK		
CHECKED	VS	DRAWING NO.	REV. C
MFG. APPR.	JL	D4134	SHEET 1 OF 6
APPROVED	HS	TITLE	SCALE
DE APPR.	DS	WEARPLATE, AFT	NTS
DATE	14.08.07	COPYRIGHT © 2010 BY DART AEROSPACE USA, INC THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE USA, INC.	

APPROVED

8 7 6 5 4 3 2 1

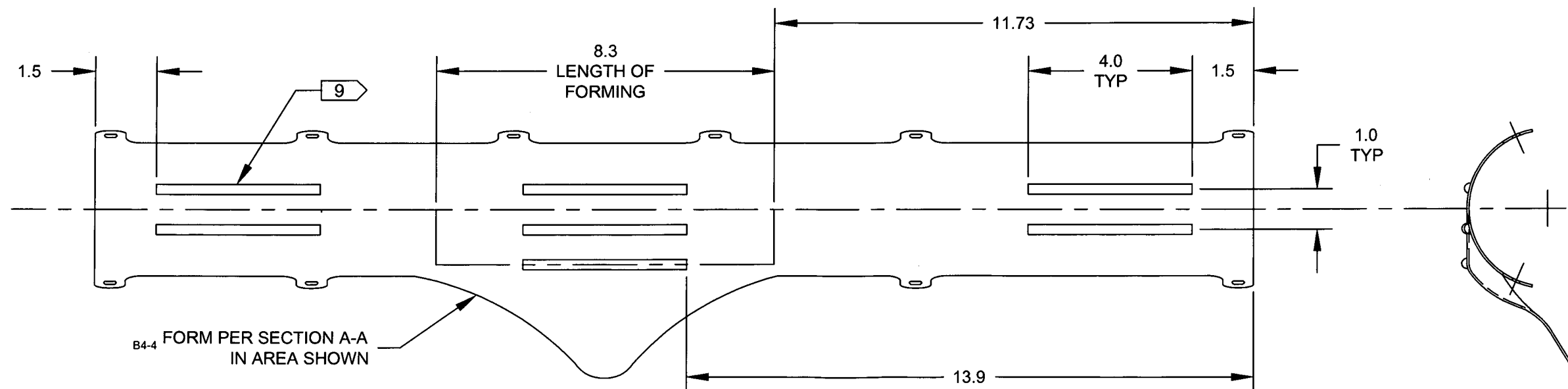
D

D



C

C



B

B

D4134-1 WEARPLATE, LH

RELEASE

2014 NOV 24

NOTES:

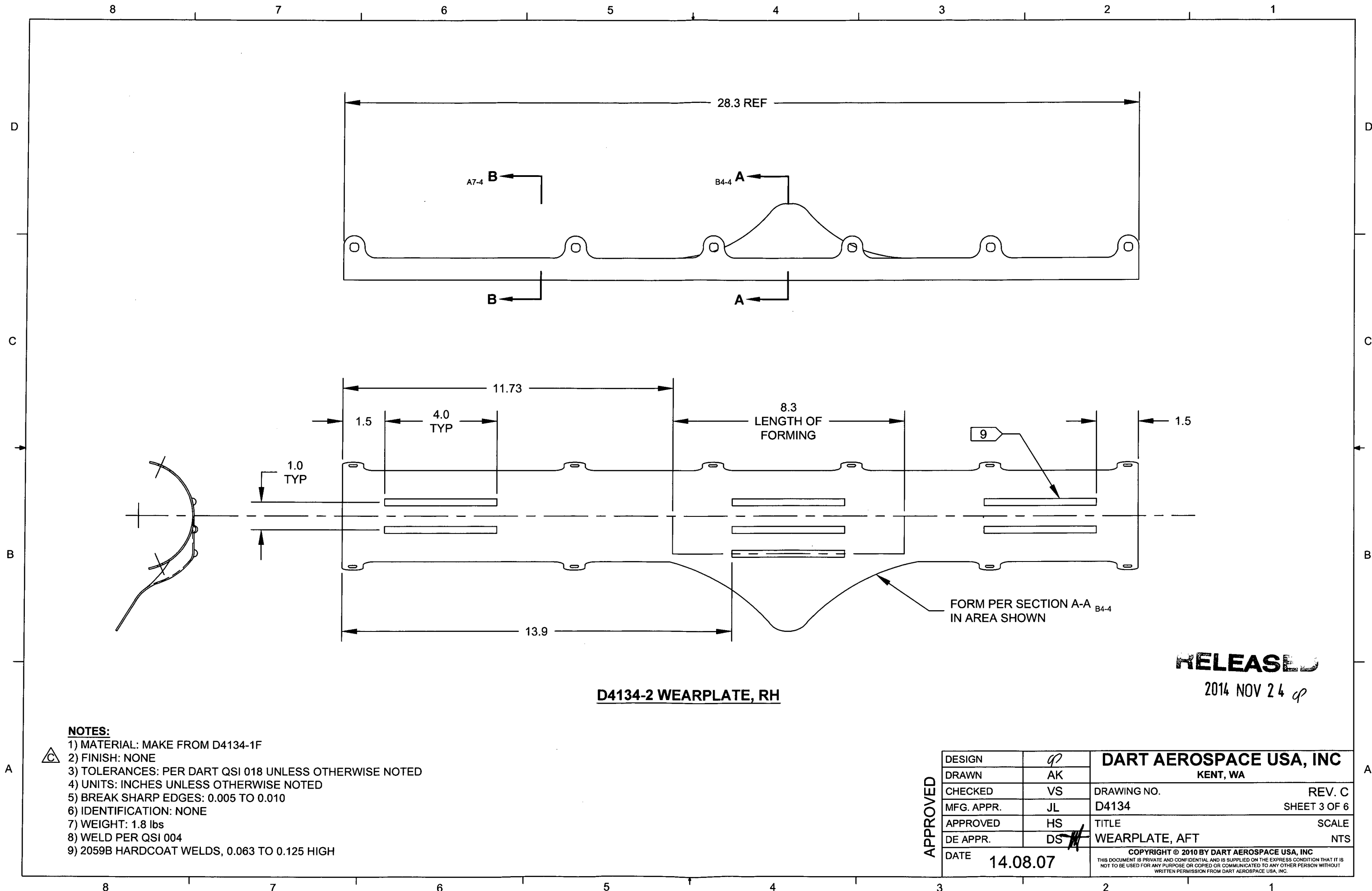
- 1) MATERIAL: MAKE FROM D4134-1F
- 2) FINISH: NONE
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010
- 6) IDENTIFICATION: NONE
- 7) WEIGHT: 1.8 lbs
- 8) WELD PER QSI 004
- 9) 2059B HARDCOAT WELDS, 0.063 TO 0.125 HIGH

APPROVED

DESIGN	g	DART AEROSPACE USA, INC KENT, WA	
DRAWN	AK		
CHECKED	VS	DRAWING NO.	REV. C
MFG. APPR.	JL	D4134	SHEET 2 OF 6
APPROVED	HS	TITLE	SCALE
DE APPR.	DS	WEARPLATE, AFT	NTS
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A

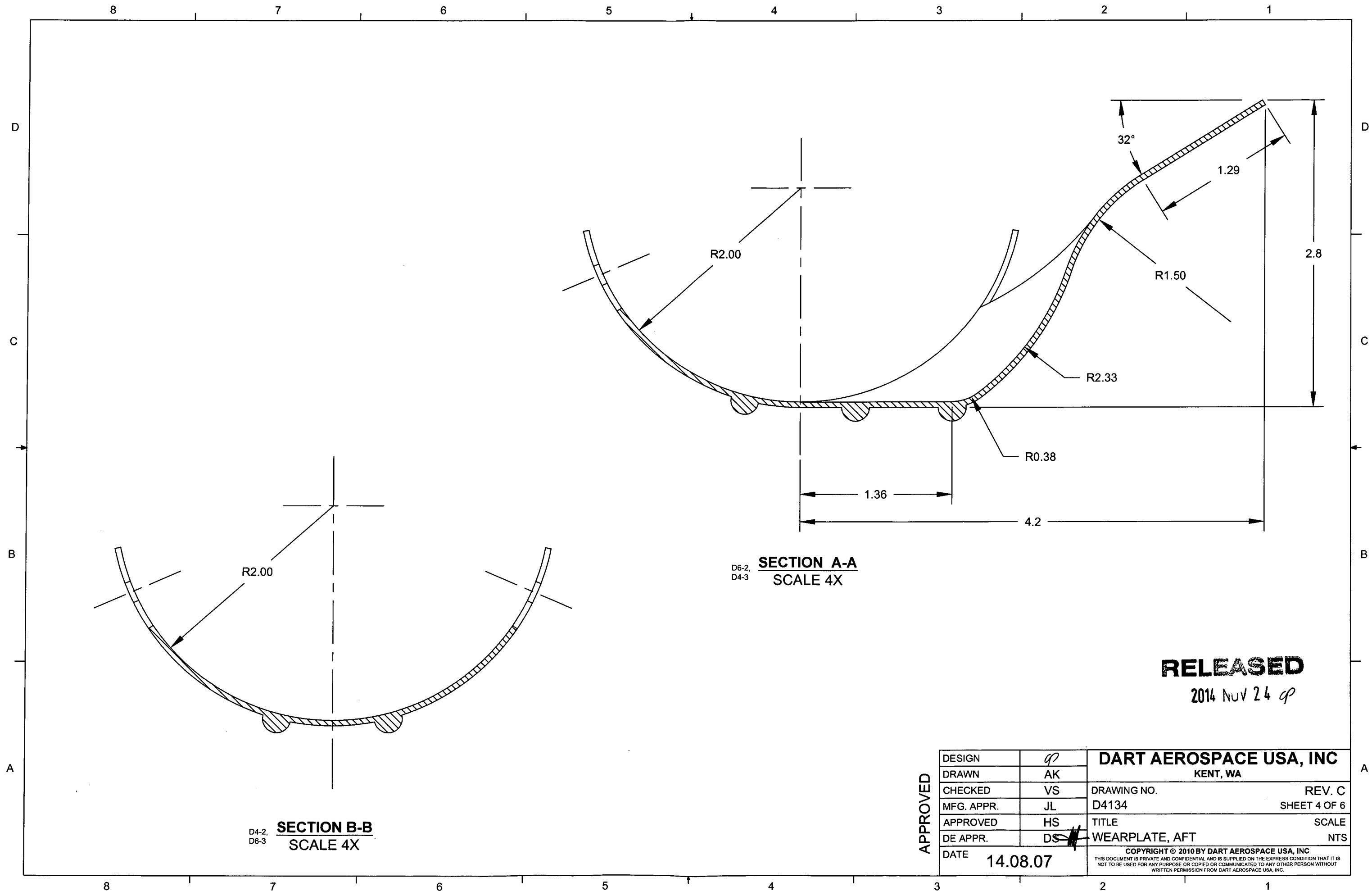
8 7 6 5 4 3 2 1

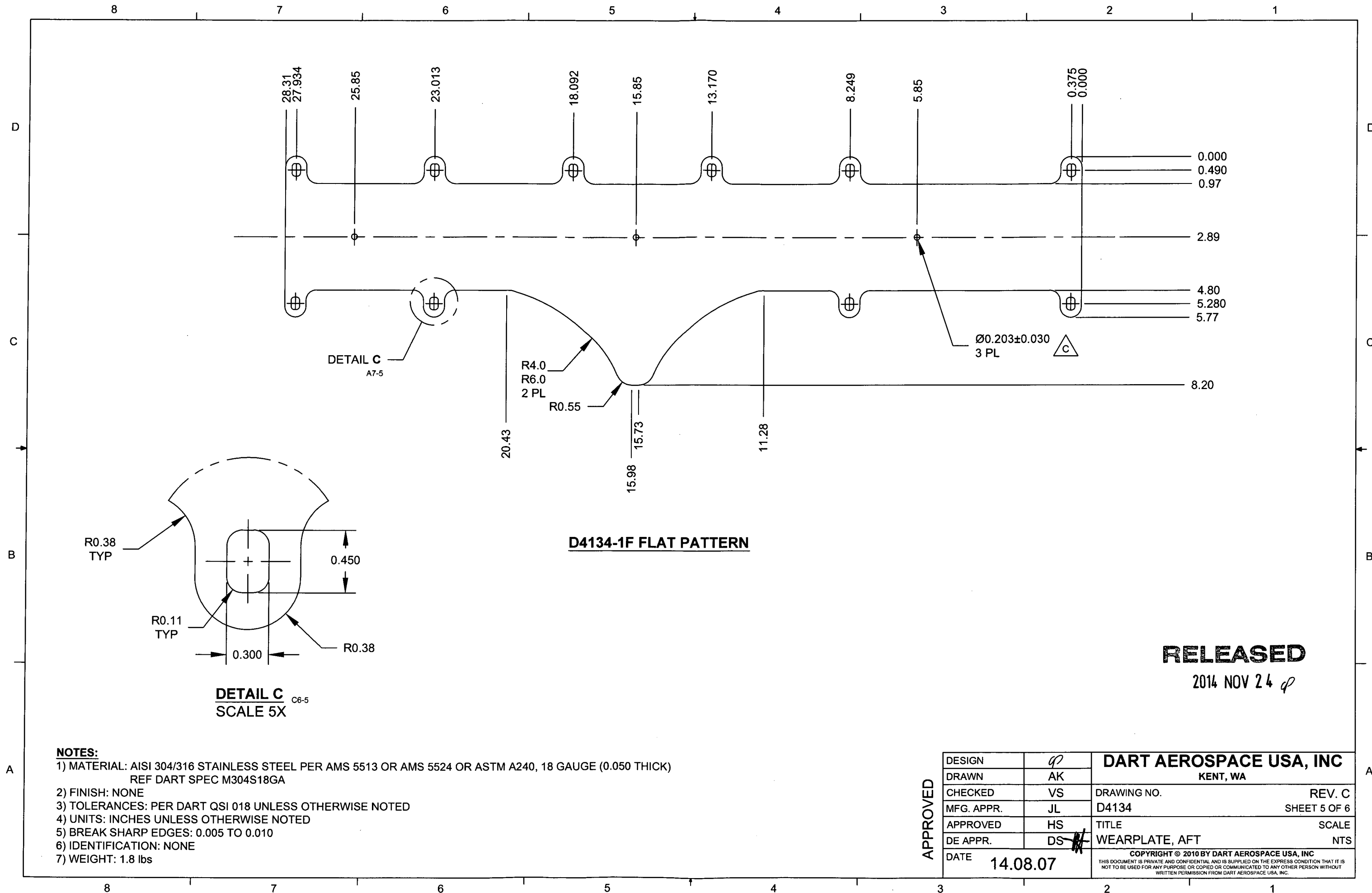


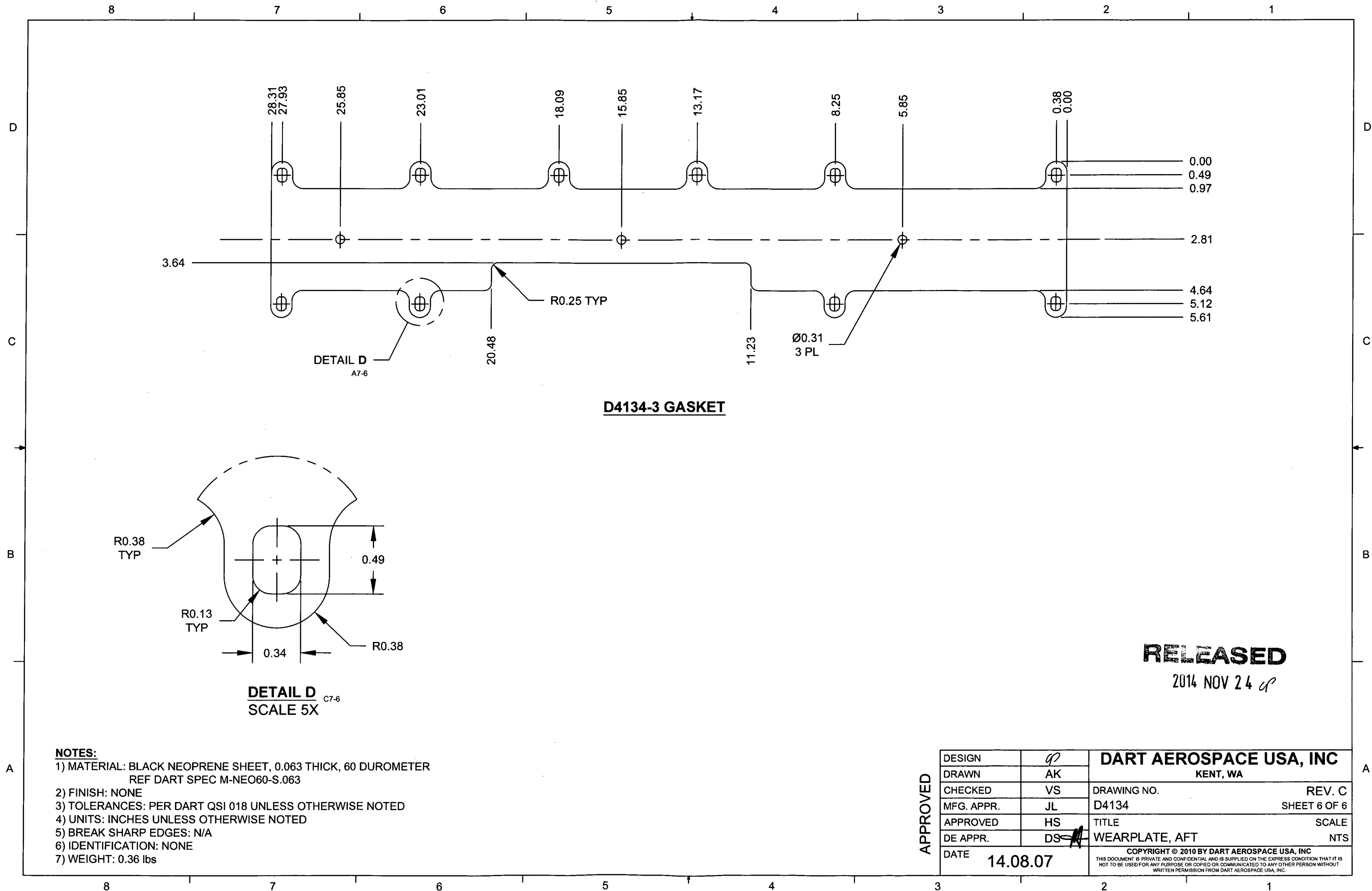
NOTES:

- 1) MATERIAL: MAKE FROM D4134-1F
- 2) FINISH: NONE
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010
- 6) IDENTIFICATION: NONE
- 7) WEIGHT: 1.8 lbs
- 8) WELD PER QSI 004
- 9) 2059B HARDCOAT WELDS, 0.063 TO 0.125 HIGH

APPROVED	DESIGN	q2	DART AEROSPACE USA, INC KENT, WA	
	DRAWN	AK		
	CHECKED	VS	DRAWING NO.	REV. C
	MFG. APPR.	JL	D4134	SHEET 3 OF 6
	APPROVED	HS	TITLE	SCALE
	DE APPR.	DS	WEARPLATE, AFT	NTS
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- NOTES:**
- 1) MATERIAL: BLACK NEOPRENE SHEET, 0.063 THICK, 60 DUROMETER
REF DART SPEC M-NEO60-S.063
 - 2) FINISH: NONE
 - 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
 - 4) UNITS: INCHES UNLESS OTHERWISE NOTED
 - 5) BREAK SHARP EDGES: N/A
 - 6) IDENTIFICATION: NONE
 - 7) WEIGHT: 0.36 lbs

APPROVED	DESIGN	q?	DART AEROSPACE USA, INC KENT, WA	
	DRAWN	AK		
	CHECKED	VS	DRAWING NO.	REV. C
	MFG. APPR.	JL	D4134	SHEET 6 OF 6
	APPROVED	HS	TITLE	SCALE
	DE APPR.	DS	WEARPLATE, AFT	NTS
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